

Fabrication & Forming | Welding | Machining | Assembly | Painting | Chemical Finishing | Integration & Kitting | Design & Prototyping



COMPANY INFO

Choctaw Defense Manufacturing

DUNS: 079950210

CAGE code: 7H9J3

UEI: HEEWJQMWF6

Choctaw Defense Manufacturing

DUNS:080536992

CAGE Code: 7TTL9

UEI: EQ7CTSJJFXN5

PRODUCTION EXPERIENCE

Aircraft Parts
Missile Parts
Ground Vehicle Parts
Industrial and Tactical Trailers
Bomb Storage & Shipping Containers
Space Heaters
Military Ground Support Equipment
Radar Mounting Devices
Power Distribution Panels
Weapon Loading Systems
Electrical Distribution Equipment
Fuel and Water Systems

NAICS CODES

| | | |
|--------|--------|--------|
| 331318 | 333924 | 332431 |
| 332312 | 336212 | 334419 |
| 332710 | 336419 | 335311 |
| 336413 | 326150 | 336390 |
| 321920 | 332510 | 335999 |
| 332119 | 488991 | |
| 332313 | 336992 | |
| 332999 | 332322 | |
| 332439 | 332420 | |
| 332912 | 336412 | |

CAPABILITIES

Choctaw Defense Manufacturing (CDM) is comprised of Tribally owned, HUBZone-Certified 8(a) Small Businesses that provide the precision manufacturing of complex systems, assemblies, sub-assemblies, and "piece parts" for commercial and military applications. Headquartered in McAlester, OK, CDM is wholly owned and operated by the Choctaw Nation of Oklahoma (CNO), the 3rd largest Native American Indian Tribe in the United States.

CDM has two manufacturing plants totaling 300,000 sq ft that adhere to LEAN manufacturing processes, are International Traffic in Arms Regulations (ITAR)-compliant, and AS9100 D certified. CDM companies are members of the American Welding Society (AWS) and offer CARC painting and coatings. We are poised to handle large complex systems or small precision parts to meet any manufacturing specification.

CDM has unrivaled reputations through its 30 years of exemplary past performance providing high quality manufacturing solutions to all branches of the military in support to our warfighters. We are committed to continuing the Choctaw legacy of serving our Nation's military dating back to the Choctaw Code Talkers who were instrumental in changing the course of World War I and II.

THE CDM ADVANTAGE

- Experienced manufacturing engineers, machinists, welders, painters, and assemblers
- Long-term partnerships with customers & teaming partners with proven past performance on large, complex, system, assemblies, and piece-parts with unique customer requirements
- Innovative and cost-effective solutions that drive program efficiencies for customers
- Lean organizational structure that ensures rapid response to identified risks that may impact contract and ensure exceptional performance
- Deep understanding of 8(a) operations and compliance regulations
- Backed with the full support and resources of the Choctaw Nation of Oklahoma

SPECIALTY EQUIPMENT

- (2) CNC Lathes
- Warcom Fiber Laser
- Zeiss CMM
- Sciaky Spot /Seam Welder
- Wilson, 175-ton press
- (2) High-capacity Paint Ovens
- Amada VIPROS 357Q Turret Punch
- CNC Plasma Cutting Table
- (5) CAD/CAM Workstations
- (2) Robotic Welding Machines
- (6) 3-axis CNC Machining Centers (up to 180" X-axis & 40" Y-axis)
- (2) 4-axis CNC Machining Centers (up to 50" X-axis & 20" Y-axis)
- Amada 80 Ton Hydraulic CNC Down-Stroking Bending Machine
- Programmable Water Jet Cutting Machine
- Ermaksan 300 Ton Power-Bend 12 Brake
- 30 Ton Hydraulic CNC Turret Punch Press
- Starrett Coordinate Measuring Machine
- (32) Miller and Lincoln Welding Machines
- (2) 5-axis CNC Machining Centers (up to 64" X-axis & 40" Y-axis)

CURRENT & PAST PERFORMANCE HIGHLIGHTS



Customer: US Army
Product: CAMEL II
Description: Water Pod Trailer
Duties: Manufacture & Assembly

Part #: NSN 2330-01-580-7654
Quantity: 500
Contract: Prime
Dates: 2011-2020



Customer: US Army
Product: Yaw Pedal Adjuster
Description: Assembly for H-60 Black Hawk Helicopter
Duties: Manufacture & Assembly

Part #: NSN 1680-01-159-4584
Quantity: 1600
Contract: Prime
Dates: 2003-2015



Customer: US Army
Product: Rotary Wing Back
Description: Supports and secures helicopter blades during shipping
Duties: Manufacture & Assembly

Part #: NSN 1730-01-115-7018
Quantity: 1200
Contract: Prime
Dates: 2006-2010



Customer: US Marine Corp
Product: MTRV Modular Military Trailers
Description: Cargo Trailer
Duties: Manufacture & Assembly

Part #: NSN 2330-01-627-2944
Quantity: 1695
Contract: Prime
Dates: 2009-2017



Customer: US Army
Product: Improved Space Heater - IASH
Description: Provides automatic remote or manual temperature-controlled heating for personnel and equipment in shelters, vans, and other enclosed areas
Duties: Manufacture & Assembly

Part #: NSN 4520-01-477-0668
Quantity: 5000
Contract: Prime
Dates: 2001-2011



Customer: Raytheon
Product: Panels
Description: MK82, MK83, MK84 Pave Way Laser-Guided Bomb Panels
Duties: Manufacture & Assembly

PO #: 4202327063
Quantity: 800,000
Contract: Subcontractor
Dates: 1993-2021



Customer: US Army
Product: Stinger Missile Shipping & Storage Container
Description: Military shipping and storage container
Duties: Manufacture & Assembly

Part #: NSN 8140-01-266-2177
Quantity: 500
Contract: Prime
Dates: 2006-2018

POINT OF CONTACT:

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U.S. Small Business Administration
8(a) Certified

